



DIPLOMATIC
HYDRAULICS

61 300/104 ED



RQ4M

PILOT OPERATED PRESSURE RELIEF VALVE SERIES 51

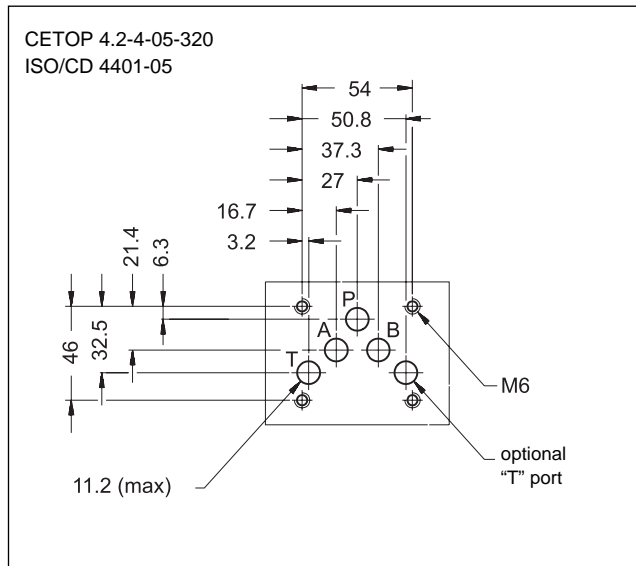
MODULAR VERSION

CETOP 05

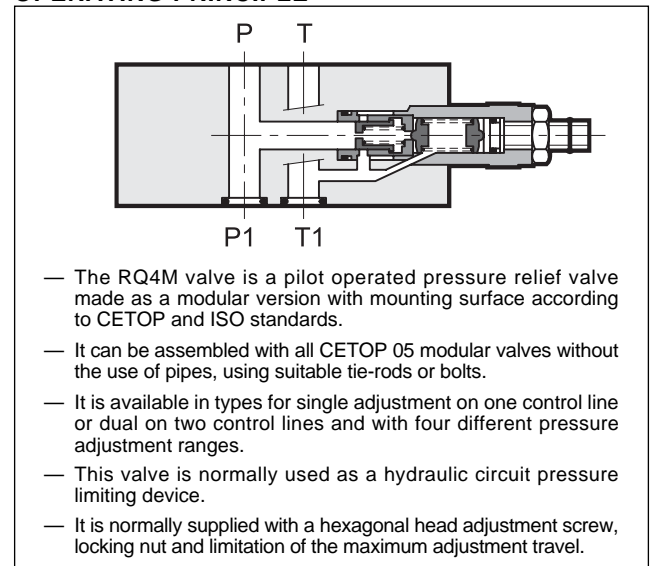
p max 320 bar

Q max 100 l/min

MOUNTING INTERFACE



OPERATING PRINCIPLE



CONFIGURATIONS (see Hydraulic symbols table)

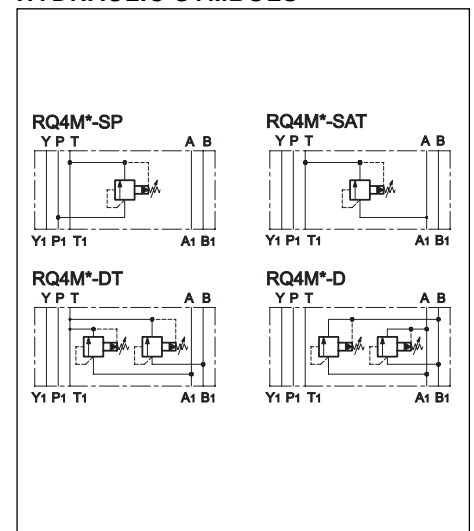
- Configuration "SP": controls the pressure on line P with discharge in T.
- Configuration "SAT": controls the pressure on line A with discharge in T.

- Configuration "DT": controls the pressure on lines A-B with discharge in T.
- Configuration "D": controls the pressure on lines A-B with crossed discharges.

PERFORMANCE RATINGS (measured with mineral oil of viscosity 36cSt at 50°C)

Maximum operating pressure	bar	320
Minimum controlled pressure	see $\Delta p - Q$ diagram	
Maximum flow rate in the controlled line and in the free lines	l/min	100
Ambient temperature range	°C	-20 ÷ +50
Fluid temperature range	°C	-20 ÷ +80
Fluid viscosity range	cSt	10 ÷ 400
Recommended viscosity	cSt	25
Degree of fluid contamination	According to NAS 1638 class 10	
Mass	kg	2,8
	kg	3,6

HYDRAULIC SYMBOLS





RQ4M

SERIES 51

1 - IDENTIFICATION CODE

R	Q	4	M	-	/	/	51	/	
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Pilot operated pressure relief valve

CETOP 05 size

Modular version

Pressure adjustment range:
3 = up to 70 bar **5** = up to 210 bar
4 = up to 140 bar **6** = up to 320 bar

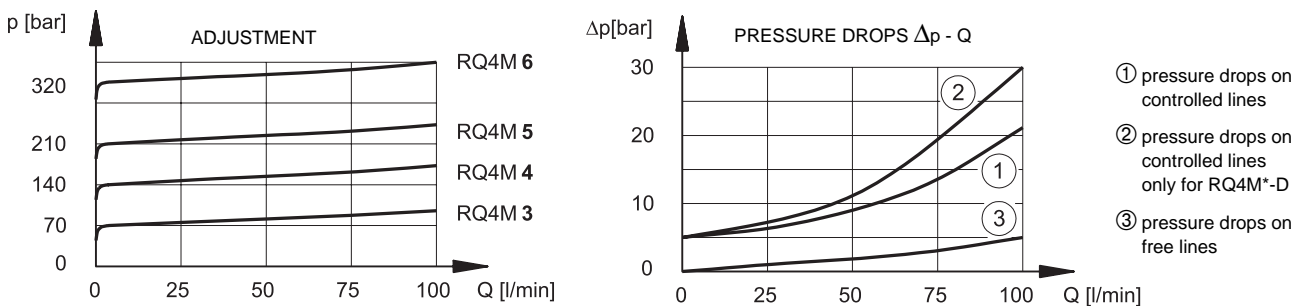
Configurations:
SP: single on line P with discharge in T
SAT: single on line A with discharge in T
DT: double on lines A-B with discharge in T
D: double on lines A-B with crossed discharges

Seals:
omit for mineral oils
V = viton for special fluids

Series No. (the overall and mounting dimensions remain unchanged from 50 to 59)

M1 = Adjustment knob (omit for adjustment with countersunk hex screw)

2 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids, with the addition of suitable anti-frothing and anti-oxidizing agents. For the use of other types (water glycol, phosphate esters and others), please consult our technical department.

4 - OVERALL AND MOUNTING DIMENSIONS

dimensions in mm

1	Locking nut: spanner 17
2	Countersunk hex adjustment screw: spanner 5 Rotate clockwise to increase pressure
3	Mounting surface with sealing rings: 5 OR type 2050 (+1 OR type 2037 - only for RQ4M-SP)
4	Adjustment knob: M1

Passing line Y made according to P05 mounting interface



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